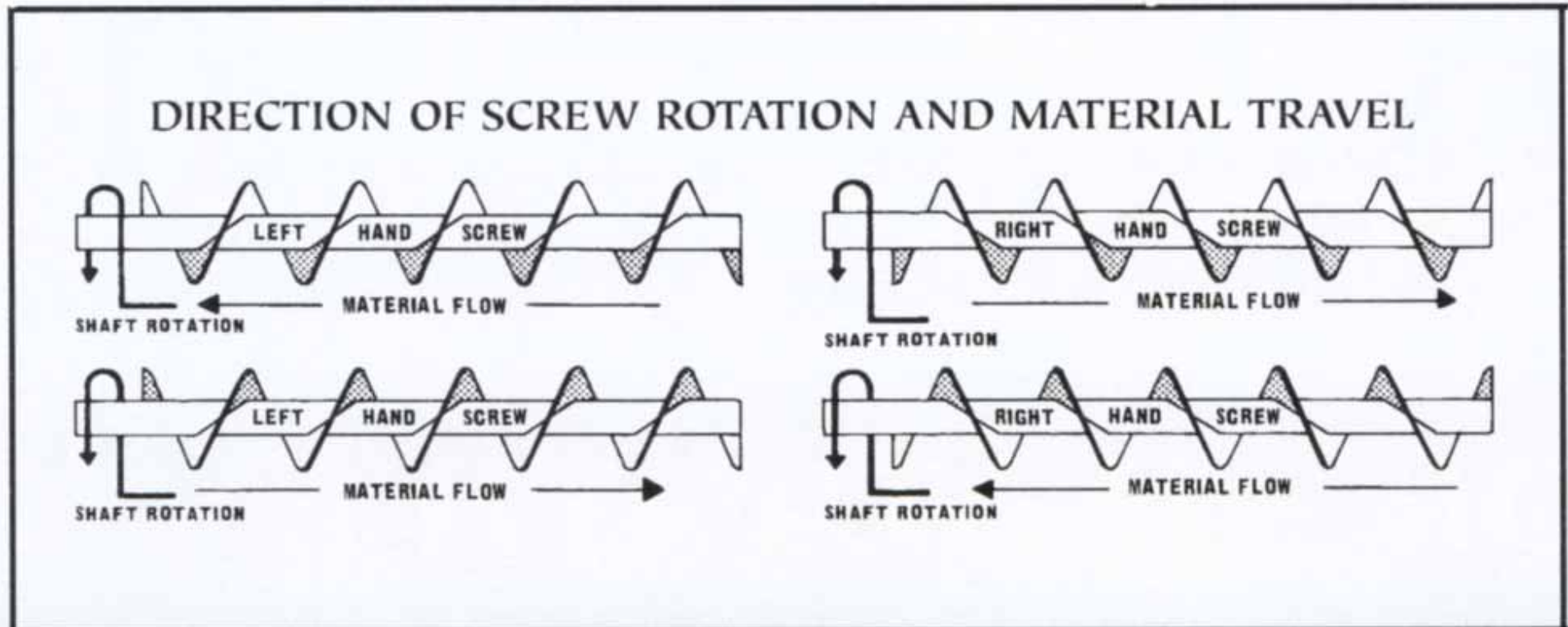


**DIRECTION of SCREW ROTATION & MATERIAL TRAVEL**



**DETAILS REQUIRED WHEN ORDERING**

- |                               |                                     |
|-------------------------------|-------------------------------------|
| 1. ORDER NUMBER               | 5. BORE OF PIPE                     |
| 2. NUMBER OF FLIGHTS REQUIRED | 6. MATERIAL THICKNESS               |
| 3. FLIGHT DIAMETER            | 7. TYPE OF MATERIAL FOR MANUFACTURE |
| 4. FLIGHT PITCH               | 8. HAND (LEFT OR RIGHT)             |